Work Orde				*963	302*			_			Page 1
Revision ID:	D3907-1 Bushing		<u> </u>	Accept	*N9000	14 0	100)* s	_	tart *\ top *\	JS1*
	1/22/2013	Start Qty: 40.00 Req'd Qty: 40.00			Cust Item II Customer:) :					u.7/
Approvals:	Process Pla	an:	Date://3-01-22 Date:	Tooling: SPC (Y/N):	Da			F		tart *\ top *\	IR1* IR2*
Sequence ID/ Work Center II) · ·	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Numbe	Insp. er Stamp
Draw Nbr	Re	vision Nbr									
D3907	A										
*1 \\ \tag{**} Hardinge Hardinge CNC Lath	e Small	Memo Machine a & Dwg D3 Dwg Rev: folio Rev: Deburr	A	0.00	S	, 13-81-2	3	40	Ø		
110 *110* QC Quality Control		QC2- Inspect parts off Memo	machine FAI/FAIB	0.00	<i>lf</i> 13-	·01-23		40	Ø		

Work Orde				*963	302*						Page 2
Revision ID:	D3907-1 Bushing			Accept	*N900	<u>040</u>	100)* s	etup Star Stoj	I	S1* S2*
Start Date: Required Date: Reference:	1/22/2013 1/29/2013	Start Qty: 40.00 Req'd Qty: 40.00	*40* *40*		Cust Item I Customer:	ID:					
Approvals:	Process Pla	an:	Date:	Tooling:	D	ate:	_	R	tun Stai	1/1	R1*
	QC:		Date:	_ SPC (Y/N):	D	ate:			Sto	*N	R2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
*120 *120* QC		QC8- Inspect parts - seco	nd check	0.00	·3.	1.2	3	40	4		74
Quality Control		ivenio									
130		Identify as per dwg & Sto	ck Location:	O.00							DAG
130 Packaging		Mamo		0.00					13-0	11- <u>23</u>	09

0.00

0.00

*****STOCK IN BASKET CELL*****

QC21- Final Inspection - Work Order Release

Memo

Packaging

*14**0***

Quality Control

140

13/1/25 9

pl 13-01-29

Picklist Print

Tuesday, January 22, 2013 3:26:54 PM

Work Order ID: 96302

96302

Parent Item:

D3907-1

D3907-1

Parent Item Name: Bushing

Start Date: 1/22/2013

1.500

Required Date: 1/29/2013

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			100	f	87.3580	0.03	1.2			
M304R0 304 ROUND BAR 0.375	375								**	1.500		SSI	3-01-23
				Location		Loc (<u>Otv</u>	Loc Code					
				MAT029		87	.358		_				
				1	19346	2	328						

5.442

3.846

75.742

120204

121380

123294

Page 1

DART AEROSPACE LTD	Work Order:	94302
Description: Bushing	Part Number:	D3907-1
Inspection Dwg: D3907 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.375	+/-0.010	,375	V		5608	Vein
0.25	+/-0.030	.253	V			
0.059	+/-0.010	.058	/			
Ø0.257	+0.006/-0.001	.253 .058 .2585	/		V	
-						
			, , Α ς			

Measured by:	Af 1	Audited by:	0÷	Preliminary Approval:	
Date:	13-01-23	Date:	13 - 1 - 23	Date:	

Rev	Date	Change	Revised by	Approved
Α	09.05.20	New Issue	KJ (A	
В	10.06.07	Tolerance for dimension Ø0.375 revised	KJ OK	

8 96302-22 plb01-22 D 0.059 REF Ø0.257 **D3907-1 BUSHING** SECTION A-A C5-1 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD REF DART SPEC M304R NEW ISSUE AJS 09.03.11 BY DATE REV. DESCRIPTION OR: AISI 304/316 STAINLESS STEEL BAR DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN REF DART SPEC M304B DRAWN 2) FINISH: NONE CHECKED DRAWING NO. REV. A 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED

8

6) IDENTIFICATION: N/A

7) WEIGHT: N/A

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

BUSHING (BASKET REPAIR)

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D3907

TITLE

SHEET 1 OF 1

SCALE

NTS

09.03.11

MFG. APPR.

APPROVED

DE APPR.

DATE